# Working with the Food Safety Program

**David Smith** 



#### **WA State Department of Agriculture**







#### **WSDA Mission Statement**



"To support the viability and vitality of agriculture while protecting consumers, public health and the environment."



#### Overview



- Food Processor License Requirements
- Regulations
- Very Small Processor requirements
- Food Safety Modernization Act (FSMA) - Preventive Controls approach for food safety



#### Food Safety Program



- Licenses food processing for <u>wholesale</u>
- Does not regulate the growing of food products – land or sea based
- Processors must ensure ingredients are from a safe source
- Prevent or significantly reduce hazards in finished product



## When is a Food Processing License required?



Definition of Food Processing –

"Means manufacturing, processing, packing, canning, bottling, or any other production, preparation, or putting up."

Minimal harvest related activities are not food processing – harvesting and preparing lettuce for sale at a farmer's market as an example

#### Food Processor License Requirements



- Facility Requirements construction, hand wash sinks, employee restrooms
- Process Water
- Process and packaging does not introduce new hazards – pathogens, allergens
- Labeling meets Federal requirements
- Under FSMA <u>all</u> firms are responsible for identifying and controlling hazards <u>reasonability</u> likely to occur.

#### Typical Hazards In Food Processing



# All processors must identify and control food safety hazards:

- Biological bacteria, viruses, etc.
- Chemical environmental toxins, allergens
- Physical plastic, rubber, metal







### Regulatory Overview for Food Processors - FSMA



# Good Manufacturing Practices, Hazard Analysis and Risk Based Preventive Controls for Human Food Rule – 21 CFR 117

- Subpart A General Requirements
- Subpart B Good Manufacturing Practices
- Subpart C Hazard Analysis and Preventive Controls
- Subpart D Modified Requirements
- Subpart E Withdrawal of Qualified Facility Exemption
- Subpart F Record Requirements
- Subpart G Supply Chain Program

#### Food Safety Plan Components



- Hazard Analysis
- Preventive Controls
- Supply-Chain Program If Needed
- Monitoring Procedures
- Corrective Action Procedures
- Verification Procedures
- Recall Plan
- Records

#### Food Safety Plans Are Specific



One size does not fit all

- Plan needs to address hazards including:
  - Ingredients
  - Process Steps
  - Finished Product

#### **Qualified Facilities**



#### "Very small business"

Including subsidiaries and affiliates averaging less than \$1,000,000 per year in sales of human food.

#### Very Small Business



- EXEMPT from having a written Food Safety Plan
  IF: Qualified Facility Attestation filed with FDA
- Small Business <u>are</u> subject to:
  - GMP requirements
  - Qualified Individual Training Requirements
  - Identifying and controlling all food safety hazards
- If a firm does NOT submit Attestation
  - Subject to full Food Safety Plan requirements

# For a Qualified Facility Processing Seaweed



#### From 21 CFR 117:

- Subpart A Employee Training sanitation and hygiene
- Subpart B Good Manufacturing Practices
- Subpart F Employee Training Records









### Thank you!







#### **Food Safety Program**



#### Thank you!











